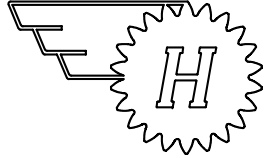


1 HOLE  $\phi 5.005/5.020$ mm THRO''  
CHAMFER .040\*60°

HEWLAND PART No:- FTR-213-16FD

			MATERIAL EN36 FTR-213-16FD	SCALE 1:1	DIMENSIONS INCHES	MACHINING TOLERANCES UNLESS STATED GENERAL DIM TOL TO BE $\pm 0.12$ mm ( $\pm 0.005$ " ) ANGULAR DIM TOL TO BE $\pm 0.25^\circ$ HOLE POS'N TOL TO BE $\pm 0.25$ mm ( $\pm 0.010$ " ) REMOVE ALL BURRS & SHARP EDGES	 <b>HEWLAND</b> ENGINEERING LIMITED
			HEAT TREATMENT NONE	DRAWN L.M. 04/05/2004	APPROVED L.M. 04/05/2004		
			SHOT PEEN NONE	RELEASED TO MANUFACTURE			
ISSUE	MODIFICATION	DATE	FINISH CLEAN & OIL	L.M. 04/05/2004	TITLE CROSS SHAFT MOD.		DRG. No. SK-1946 Sheet 1 Of 1